

PIP 2600 UR



Single Component Aromatic Urethane Coating and Concrete Sealer

7875 Bliss Parkway North Ridgeville, OH 44039
440-327-0015 440-353-0549 - FAX

DESCRIPTION:

PIP 2600 UR is an aromatic single component moisture cure urethane coating and concrete sealer. It can be applied direct to concrete as well as epoxy primed surfaces. It can be tinted at the application site or used as is clear. Surfaces coated with this coating gain chemical and abrasion resistance.

USES:

Suited for production areas, warehouses and other places where physical and chemical resistance are important.

ADVANTAGES:

- High-gloss
- Single Component- not complicated mixing ratios.
- Good Chemical resistance.
- Excellent adhesion to epoxy and direct to concrete.
- Complies with VOC regulations for Industrial Maintenance Coatings in the OTC & CA* (*excluding SCAQMD)

STORAGE: Materials should be stored in un-opened containers between 65°F (18°C) and 90°F (32°C) and at or below 50% RH.

SHELF LIFE: 1 year from date of manufacture (un-opened).

PACKAGING KITS/ PART NUMBERS:

1.00 gallon PIP 2600 UR Clear (400 SF @ 4 mils)
2600-A/1

5.00 gallons PIP 2600 UR Clear (2000 SF @ 4 mils)
2600-A/5

1.125 gallons PIP 2600 UR Pigmented (451 SF @ 4 mils)
2600-A/1
CPU-(XXX)/P

5.625 gallons PIP 2600 UR Pigmented (2255 SF @ 4 mils)
2600-A/5
CPU-(XXX)/P (5)

Color pack addition quantities are not precise. Some colors have inherently better opacity than others. Light, pastel or bright organic colors may require additional pigment loading while darker colors based on predominantly oxide pigments may require a lower loading. Substrate color and porosity play a role in the coatings ability to hide. Consult PIP for specific suggestions on color loading.

MATERIAL PROPERTIES*:

| Properties | Test Method | Results |
|-------------------------------|-------------|-----------------------------|
| Flash Point | ASTM D3278 | 187 °F (86°C) |
| Volume Solids (mixed) | ASTM D2369 | 50% |
| Mixed Viscosity | ASTM D2196 | 200 cPs |
| Dry Time (72F rH 40%) | ASTM D5895 | Tack Free 3 hr |
| VOC-Volatile Organic Compound | ASTM D3960 | < 250 g/l Clear & Pigmented |

CURED PROPERTIES*:

| Properties | Test Method | Results |
|--|---------------|--------------------------------|
| Abrasion Resistance Taber CS-17, mg loss/1000 cycles/1000g mass | ASTM D4060 | 50 mg |
| Coefficient of Friction-COF James Test | ASTM D2047 | 0.55 0.65(w/Glass Bead #10) |
| Impact | ASTM D2794 | 140 in.lbs Direct & Reverse |
| Hardness (Pencil) | ASTM D3363 | 2H |
| Dry Film Thickness | at 4 mils WFT | 2 mils |

*Properties and results are based on laboratory testing at 72°F (22°C) %50 RH, theoretical calculations and estimates. Typical properties, as stated, are to be considered as representative of current production and should not be treated as specifications.

CHEMICAL RESISTANCE*: In testing as of this initial writing

| PIP 2600 UR | 1 Day | 7 Days |
|-------------------------|-------|--------|
| ACIDS, INORGANIC | | |
| 10% Hydrochloric | | |
| 30% Hydrochloric | | |
| 10% Nitric | | |
| 50% Phosphoric | | |
| 37% Sulfuric | | |
| ACIDS, ORGANIC | | |
| 10% Acetic | | |
| 10 % Citric | | |
| Oleic | | |
| ALKALIES | | |
| 10% Ammonium Hydroxide | | |
| 50% Sodium Hydroxide | | |
| SOLVENTS | | |
| Ethylene Glycol | | |
| Isopropanol | | |
| Methanol | | |
| d-Limonene | | |
| Jet Fuel | | |
| Gasoline | | |
| Mineral Spirits | | |
| Xylene | | |
| Methylene Chloride | | |

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| | | |
|----------------------|--|--|
| MEK | | |
| PMA | | |
| MISCELLANEOUS | | |
| 20% Ammonium Nitrate | | |
| Brake Fluid | | |
| Bleach | | |
| Motor Oil | | |
| Skydrol®500B | | |
| Skydrol®LD4 | | |
| JP8 Jet Fuel | | |
| 20% Sodium Chloride | | |
| 10% TSP | | |

*Based on spot testing of the clear coating after 14 days of cure. Pigmented versions may see reduced chemical resistance and staining.

Legend: E-Excellent (Not Effected)
G-Good (Limited Negative Effect)
F-Fair (Moderate Negative Effect)
P-Poor (Unsatisfactory)

INSPECTION AND APPLICATION:

Caution! Follow all precautions and instructions prior to installation.

SUBSTRATE: The substrate must be free of curing membranes, silicate surface hardener, paint, or sealer and be structurally sound. If you suspect concrete has been treated or sealed, proceed with complete removal process. Consult your PIP representative for further instruction if silicate hardeners or membranes have been utilized.

MOISTURE: Moisture and moisture vapor transmission rates are dynamic in nature and may change over time. Initial testing does not guarantee future results.

VAPOR/CONTAMINATION: Testing for MVT does not guarantee against future problems. If there is no known vapor barrier or the vapor barrier is inadequate, there is an elevated risk of bond failure. Other factors including the migration of oils, chemicals, excessive salts or Alkali Silica Reaction (ASR) from the concrete from may also elevate the risk of adhesion difficulties. Consult your PIP representative for approved mitigation treatments.

TEMPERATURE AND HUMIDITY: During the application and cure of the coating, the substrate temperature, material temperature and room conditions must be maintained between 65°F (18°C) and 90°F (32°C). Relative Humidity (RH) should be limited to 30-80%. DO NOT apply coatings unless the surface temperature is more than five degree over the dew point.

Atmospheric Relative Humidity above 50%, regardless of temperature, has a dramatic effect on reducing the workable wet edge tie-in time relating to consistent color development of PIP 2600 Urethanes. Temperatures above 75F have the same impact. When encountering either of these situations or a combination of both, it is imperative to mix, apply, and finish roll the coating within 10 minutes. Exceeding this time may present roller marks

or dark edge lines. Plan your application pattern ahead of time so that these wet tie-in times can be met as practically possible.

APPLICATION EQUIPMENT:

- Protective equipment and clothing as called for in the SDS (Safety Data Sheet)
- Jiffy® Mixer Blade
- Clean container for mixing material
- Low speed high torque drill motor
- High quality short nap roller covers- ¼ inch nap
- Application Squeegee

PREPARATION:

Surface dirt, grease, oil and contaminants must be removed by detergent scrubbing and rinsing with clean (clear) water.

Mechanical Preparation: Shot Blasting or grinding the surface is the preferred method of preparation. The success of industrial diamond grinding as a concrete preparation method will vary depending on technique and the hardness of the concrete.

JOINTS: All non moving joints (control joints) can be filled with a rigid or semi-rigid joint compound. Construction joints may be filled with semi-rigid joint filler and might need to be re-built and re-cut depending on conditions. Isolation or expansion joints must be filled with a flexible material designed for expansion and should not be coated over.

MIXING: Use a Jiffy®ES mix blade attach to a slow speed drill. Mix only enough material at one time not to exceed the pot life. **Note:** Once this material is opened and mixed it can't be resealed for later use.

The color pack should be added slowly with the mixer running first to the PIP 2600 UR and mixed thoroughly until color is uniform throughout the container prior to application. Optional GlossGrip or DiamondWear additives may be added as desired for texture and slip resistance properties. Never use an alcohol solvent to thin a Protective Industrial Polymers urethane coating. Please consult Protective Industrial Polymers for thinning recommendation.

APPLICATION Prior to coating, the floor must be completely free of fine dust and minute debris. It is best to mechanically wash, rinse and finally damp wipe the floor with clean towels and water. It is also recommended to rid roller of initial loose nap by wetting and painting a small scrap piece of plastic sheeting or cardboard prior to using on the floor.

APPLICATION

This material applied neat (without addition of either DiamondWear or GlossGrip) can be initially squeegee applied and back-rolled to distribute evenly. Quickly spread material uniformly using a notched squeegee over the floor. Then level by back-rolling with a 3/8"-3/16 inch nap non-shedding roller. Care should be taken to overlap and cross lap, but not over roll the coating introducing air into the surface. Applying the material too thin (less than 4 mils) may result in poor leveling, may exhibit a slight orange peel finish and not sufficiently hide small dust, dirt and roller lint commonly encountered and exacerbated on high gloss floors. The best practice is to measure and grid the floor to be sure of the proper application rate.

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TEXTURED APPLICATION Apply PIP 2600 UR containing GlossGrip #10 or DiamondWear to the floor surface utilizing a roller pan and roller. Do not squeegee as it will be very difficult to remove the squeegee lines. It is best to place a screen at the bottom of the pan to prevent the roller from picking up settled aggregate at the bottom of the pan. Roll often so as to expose aggregate uniformly. Material applied excessively heavy (greater than 4 mils) will exhibit irregular texture, may blister or gas and can be soft during curing. Applying the material too thin will result in a non-uniform gloss. The best practice is to measure and grid the floor to be sure of the proper application rate.

CURING (DRYING): Allow the coating to cure (dry) for a minimum 12 hours after application at 75°F (24°C) and 50% RH before opening the floor to light traffic, allow more time for low temperatures and low humidity or for heavier traffic. Full coating properties may take up to 14 days to develop.

TECHNICAL SUPPORT: For application questions, please contact your salesman or PIP technical service at 440-327-0015.

READ SDS (SAFETY DATA SHEET) FOR SAFETY AND PRECAUTIONS. USE PRODUCT AS DIRECTED FOR INDUSTRIAL USE ONLY. KEEP OUT OF REACH OF CHILDREN.

MAINTENANCE GUIDELINES:

Allow floor coating to cure at least one week before cleaning by mechanical means (IE: sweeper, scrubber, disc buffer).

CARE: Increased life of the floor will be seen with proper maintenance and will help maintain a fresh appearance of your new Protective Industrial Polymers floor. Regularly sweep to avoid ground in dirt and grit which can quickly dull the finish, decreasing the life of the coating. Spills should be removed quickly as certain chemicals may stain and can permanently damage the finish. Only soft nylon brushes or white pads should be used on your new floor coating. Premature loss of gloss can be caused by hard abrasive bristle Polypropylene (Tynex®) brushes.

CAUTION: Heavy objects dragged across the surface will scratch all floor coatings. Avoid gouging or scratching the surface. Pointed items or heavy items dropped on the floor may cause chipping or concrete pop out damage. Plasticizer migration from rubber tires can permanently stain the floor coating. If a rubber tire is planned to set on the floor for a long period of time, place a piece of acrylic sheet between the tire and the floor to prevent tire staining. Rubber burns from quick stops and starts from lift trucks can heat the coating to its softening point causing permanent damage and marking.

REPAIR: Repair gouges, chip outs, and scratches as soon as possible to prevent moisture and chemical under cutting and permanent damage to the floor coating.

WARRANTY AND CONDITIONS OF USAGE

WARRANTY AND LIMITATION OF LIABILITY: Protective Industrial Polymers Inc. ("PIP") warrants that its products shall conform to the manufacturer's written specifications and shall be free from defects for one (1) year from the date of purchase. PIP MAKES NO WARRANTIES, IMPLIED OR OTHERWISE, AS TO THE MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSES OF ITS PRODUCTS AND EXCLUDES AND DISCLAIMS THE SAME, INCLUDING, WITHOUT LIMITATION, FAILURE OF THE PRODUCT DUE TO ACTS OF GOD, FLOODING, EXTREME OR ABNORMAL TEMPERATURES, HUMIDITY AND MOISTURE, STRUCTURAL CONDITIONS, SITE PREPARATION AND CONDITIONS, ACCIDENTS, DAMAGE CAUSED BY INSTALLATION OF MACHINERY, EQUIPMENT OR FIXTURES WITHOUT ADEQUATE FLOOR PROTECTION OR WITHOUT ADEQUATE TIME FOR CURING, FAILURE TO COMPLY WITH CONDITIONS OF USAGE (SPECIFIED BELOW), VANDALISM, NEGLIGENT OR INTENTIONAL ACTS OF THIRD PARTIES OR OTHER CASUALTIES. If any PIP product fails to conform to this warranty, PIP shall either replace the product at no cost to Buyer or refund the cost of the product, in PIP's sole discretion. Replacement of any product or a refund of the cost of any product shall be the sole and exclusive remedy available to buyer, and buyer shall have no claim for incidental, special or consequential damages, including, without limitation, business interruption damages. Any warranty claim must be made within one (1) year from the date of delivery of products. PIP does not authorize anyone on its behalf to make any written or oral statements which in any way alter PIP's warranty or installation and storage information or instructions in its product literature or on its packaging labels. Any installation of PIP products which fails to conform to such installation information or instructions or the "Conditions of Usage" (specified below) shall void this warranty. Product demonstrations, if any, are done for illustrative purposes only and do not constitute a warranty or warranty alteration of any kind. Buyer shall be solely responsible for determining the suitability of PIP's products for the Buyer's intended purposes.

CONDITIONS OF USAGE: Installation of all products purchased must be by professional installers periodically published by PIP or otherwise approved by PIP in writing. Modification to any of PIP's products voids the warranty. The installer shall maintain a written contemporaneous record of field conditions (including, without limitation, surface and atmospheric conditions, usage rates, and lot numbers of products installed). PIP reserves the right of inspection of any installed product, installation and maintenance records and records of field conditions and may conduct additional testing as is reasonably required to investigate any warranty claims. Warranty shall only apply for products or materials that have been paid for in full. Moisture Vapor Transmission (MVT) and ASR (Alkali Silica Reaction) Disclaimer and Exclusion: Although rare, some floors at or below grade level are sometimes subjected to saturation by moisture from beneath the concrete floor slab. This moisture can travel through the concrete and collect between floor toppings creating the potential for delaminating from hydrostatic pressure and or ASR. Conditions contributing to this include heavy rainfall, broken pipes, excess hydration within fresh concrete, and other factors or defective and old concrete. These factors are difficult, if not impossible to predict. PIP recommends testing for MVT and/or the presence of ASR in the concrete substrate prior to applying any polymer floor topping. The recommended test method for MVT is ASTM F 2170-11. ASR can be predicted by a higher than normal pH within the concrete. If high pH should be detected, it is recommended a lab test for ASR. If and when delamination of the floor occurs because of a moisture condition that exists beneath or in the concrete slab beyond the capacity of the individual product installed or failure of the concrete due to ASR, this Limited Warranty does not extend to such delaminating or topping failure. This writing constitutes the sole and only agreement of warranty relating to PIP products.