DESCRIPTION:

**PIP VE-Curing Aid** is an additive that is designed for use in all PIP VE vinyl Ester coatings. It prevents surface air inhibition at the surface and enhances the hardness and complete cure of the finish or final coat. The use of this additive eliminates the surface tackiness sometimes associated with vinyl ester coatings.

DO NOT USE PIP VE-CURING AID IN PRIMERS, BASECOATS OR MUD COATS. ONLY USE THIS ADDITIVE IN THE FINAL COAT. THE USAGE OF THIS MATERIAL ON ANYTHING BUT THE TOPCOAT WILL RESULT IN BOND FAILURE.

Packaging

The following standard packages are available:

- PIP VE-Curing Aid
  - 4 gal units
  - 1 gallon cans

Technical and Physical Data

<table>
<thead>
<tr>
<th>Test standard</th>
<th>Unit</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weight per gal</td>
<td>lbs/gal</td>
<td>7.5</td>
</tr>
<tr>
<td>Color</td>
<td>Clear to translucent</td>
<td></td>
</tr>
<tr>
<td>Temperature Resistance</td>
<td>°F (°C)</td>
<td>210 (99)</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Pensky Martens Closed Cup</td>
<td>&gt;83 (28)</td>
</tr>
</tbody>
</table>

Storage and Shelf Life

Store material above 60°F. If PIP VE-Curing Aid is exposed to lower temperatures for an extended amount of time, it may thicken and become very turbid with waxy particulates throughout. If this occurs, PIP VE-Curing Aid must be heated with a non flammable heat source until the solution clears.

Dosing:

Please see individual PIP VE Product Data Sheet for specific dosing instructions for each coating.

Safety

A concerted effort is made to be aware of the latest chemical toxicological information and to apply this knowledge in a responsible manner to ensure product safety. Please wear respirator when necessary.

During application of **PIP VE-Systems**, always wear gloves and appropriate work clothing to minimize contact. Ventilation is required with special consideration for enclosed or confined areas. Air movement must be designed to insure turnover at all locations in work area and adjacent areas to avoid buildup of heavy vapors. Use caution when handling flammable liquids, eliminate sources of ignition from work area and containers with residues. Observe safe storage practices by separating resins from hardeners, by keeping solvents in a cool area, free of sources of ignition.

Product Material Safety Data Sheets are available and should be consulted when handling products. These products are for industrial and professional use only; application directions must be followed.

**TECHNICAL SUPPORT:** For application questions, please contact your salesperson or PIP technical service at 440-327-0015.

READ SAFETY DATA SHEET (SDS) FOR SAFETY AND PRECAUTIONS. KEEP OUT OF REACH OF CHILDREN.

**WARRANTY AND CONDITIONS OF USAGE**

**WARRANTY AND LIMITATION OF LIABILITY:** Protective Industrial Polymers Inc. (**PIP**) warrants that its products shall conform to the manufacturer’s written specifications and shall be free from defects for one (1) year from the date of purchase. **PIP** MAKES NO WARRANTIES, IMPLIED OR OTHERWISE, AS TO THE MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSES OF ITS PRODUCTS AND EXCLUDES AND DISCLAIMS THE SAME, INCLUDING, WITHOUT LIMITATION, FAILURE OF THE PRODUCT DUE TO ACTS OF GOD, FLOODING, EXTREME OR ABNORMAL TEMPERATURES, HUMIDITY AND MOISTURE, STRUCTURAL CONDITIONS, SITE PREPARATION AND CONDITIONS, ACCIDENTS, DAMAGE CAUSED BY INSTALLATION OF MACHINERY, EQUIPMENT OR FIXTURES WITHOUT ADEQUATE FLOOR PROTECTION OR WITHOUT ADEQUATE TIME FOR CURING, FAILURE TO COMPLY WITH CONDITIONS OF USAGE (SPECIFIED BELOW), VANDALISM, NEGLIGENT OR INTENTIONAL ACTS OF THIRD PARTIES OR OTHER CASUALTIES. If any PIP product fails to conform to this warranty, PIP shall either replace the product at no cost to Buyer or refund the cost of the product, in PIP’s sole discretion. Replacement of any product or a refund of the cost of any product shall be the sole and exclusive remedy available to Buyer, and Buyer shall have no claim for incidental, special or consequential damages, including, without limitation, business interruption damages. Any warranty claim must be made within one (1) year from the date of delivery of products. **PIP** does not authorize anyone on its behalf to make any written or oral statements which in any way alter PIP’s warranty or installation and storage information or instructions in its product literature or on its packaging labels. Any installation of PIP products which fails to conform to such installation information or instructions or the “Conditions of Usage” (specified below) shall void this warranty. Product demonstrations, if any, are done for illustrative purposes only and do not constitute a warranty or warranty alteration of any kind. Buyer shall be solely responsible for determining the suitability of PIP products for the Buyer’s intended purposes.

**CONDITIONS OF USAGE:** Installation of all products purchased must be by professional installers periodically published by PIP or otherwise approved by PIP in writing. Modification to any of PIP’s products voids the warranty. The installer shall maintain a written contemporaneous record of field conditions (including, without limitation, surface and atmospheric conditions, usage rates, and lot numbers of products installed). PIP reserves the right of inspection of any installed product, installation and maintenance records and records of field conditions and may conduct additional testing as is reasonably required to investigate any warranty claims. Warranty shall only apply for products or materials that have been paid for in full. Moisture Vapor Transmission (MVT) and ASR (Alkali Silica Reaction) Disclaimer and Exclusion: Although rare, some floors at or below grade level are sometimes subjected to saturation by moisture from beneath the concrete floor slab. This moisture can travel through the concrete and collect between floor toppings creating the potential for delaminating from hydrostatic pressure and or ASR. Conditions contributing to this include heavy rainfall, broken pipes, excess hydration within fresh concrete, and other factors or defective and old concrete. These factors are difficult, if not impossible to predict. PIP recommends testing for MVT and/or the presence of ASR in the concrete substrate prior to applying any polymer floor topping. The recommended test method for MVT is ASTM F 2170-11. ASR can be predicted by a higher than normal pH within the concrete. If high pH should be detected, it is recommended a lab test for ASR. If and when delamination of the floor occurs because of a moisture condition that exists beneath or in the concrete slab beyond the capacity of the individual product installed or failure of the concrete due to ASR, this Limited Warranty does not extend to such delaminating or topping failure. This writing constitutes the sole and only agreement of warranty relating to PIP products.